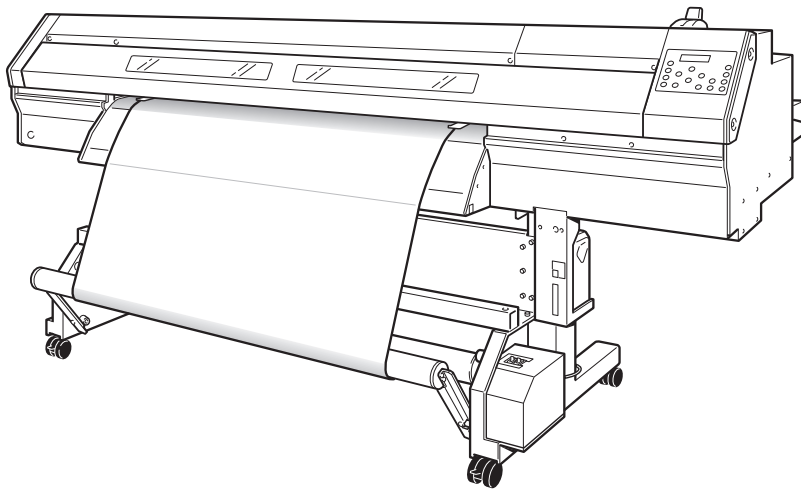


SOLJET PRO III
SIGN MAKER BY ROLAND DG CORPORATION

XC-540/XC-540MT

Setup Guide



Read this first.

This describes the setup tasks and important conditions about the installation location that must be met in order to enable use of this machine.

Thank you very much for purchasing this product.

- To ensure correct and safe usage with a full understanding of this product's performance, please be sure to read through this manual completely and store it in a safe location.
- Unauthorized copying or transferal of this manual, in whole or in part, is prohibited.
- The contents of this document and the specifications of this product are subject to change without notice.
- The documentation and the product have been prepared and tested as much as possible. If you find any misprint or error, please inform us.
- Roland DG Corp. assumes no responsibility for any direct or indirect loss or damage which may occur through use of this product, regardless of any failure to perform on the part of this product.
- Roland DG Corp. assumes no responsibility for any direct or indirect loss or damage which may occur with respect to any article made using this product.

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To Ensure Safe Use

Improper handling or operation of this machine may result in injury or damage to property. Points which must be observed to prevent such injury or damage are described as follows.

About WARNING and CAUTION Notices

 WARNING	Used for instructions intended to alert the user to the risk of death or severe injury should the unit be used improperly.
 CAUTION	Used for instructions intended to alert the user to the risk of injury or material damage should the unit be used improperly. Note: Material damage refers to damage or other adverse effects caused with respect to the home and all its furnishings, as well to domestic animals or pets.

About the Symbols

	The  symbol alerts the user to important instructions or warnings. The specific meaning of the symbol is determined by the design contained within the triangle. The symbol at left means "danger of electrocution."
	The  symbol alerts the user to items that must never be carried out (are forbidden). The specific thing that must not be done is indicated by the design contained within the circle. The symbol at left means the unit must never be disassembled.
	The  symbol alerts the user to things that must be carried out. The specific thing that must be done is indicated by the design contained within the circle. The symbol at left means the power-cord plug must be unplugged from the outlet.

 Incorrect operation may cause injury

 WARNING

 **Be sure to follow the operation procedures described in this documentation. Never allow anyone unfamiliar with the usage or handling of the machine to touch it.**

Incorrect usage or handling may lead to an accident.

 **Keep children away from the machine.**
The machine includes areas and components that pose a hazard to children and may result in injury, blindness, choking, or other serious accident.

 **Never operate the machine while tired or after ingesting alcohol or any medication.**
Operation requires unimpaired judgment. Impaired judgment may result in an accident.

 **Never use the machine for any purpose for which it is not intended, or use the machine in an undue manner that exceeds its capacity.**
Doing so may result in injury or fire.

 **For accessories (optional and consumable items, power cord, and the like), use only genuine articles compatible with this machine.**
Incompatible items may lead to an accident.

 **Before attempting cleaning, maintenance, or attachment or detachment of optional items, disconnect the power cord.**
Attempting such operations while the machine is connected to a power source may result in injury or electrical shock.

 WARNING

 **Never attempt to disassemble, repair, or modify the machine.**

Doing so may result in fire, electrical shock, or injury. Entrust repairs to a trained service technician.

 CAUTION

 **Exercise caution to avoid being pinched or becoming caught.**

Inadvertent contact with certain areas may cause the hand or fingers to be pinched or become caught. Use care when performing operations.

 **Never attempt operation while wearing a necktie, necklace, or loose clothing. Bind long hair securely.**

Such items may become caught in the machine, resulting in injury.

 **Conduct operations in a clean, brightly lit location.**

Working in a location that is dark or cluttered may lead to an accident, such as becoming caught in the machine as the result of an inadvertent stumble.

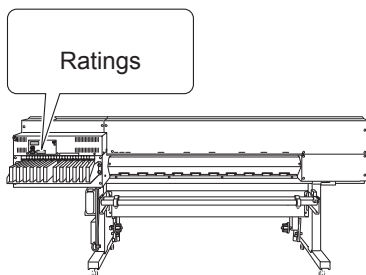
 **Never climb or lean on the machine.**
The machine is not made to support a person. Climbing or leaning on the machine may dislodge components and cause a slip or fall, resulting in injury.

 **Caution: cutting tool.**
This machine has an internal tool. To avoid injury, handle the tool with care.

 Danger of electrical short, shock, electrocution, or fire

 WARNING

-  **Connect to an electrical outlet that complies with this machine's ratings (for voltage, frequency, and current).**
Incorrect voltage or insufficient current may cause fire or electrical shock.



-  **Never use out of doors or in any location where exposure to water or high humidity may occur. Never touch with wet hands.**
Doing so may result in fire or electrical shock.

-  **Never allow any foreign object to get inside. Never expose to liquid spills.**
Inserting objects such as coins or matches or allowing beverages to be spilled into the ventilation ports may result in fire or electrical shock. If anything gets inside, immediately disconnect the power cord and contact your authorized Roland DG Corp. dealer.

-  **Never place any flammable object nearby. Never use a combustible aerosol spray nearby. Never use in any location where gases can accumulate.**
Combustion or explosion may be a danger.

 WARNING

-  **Handle the power cord, plug, and electrical outlet correctly and with care. Never use any article that is damaged.**
Using a damaged article may result in fire or electrical shock.

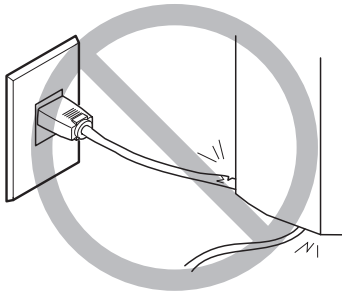
-  **When using an extension cord or power strip, use one that adequately satisfies the machine's ratings (for voltage, frequency, and current).**
Use of multiple electrical loads on a single electrical outlet or of a lengthy extension cord may cause fire.

-  **Connect to ground.**
This can prevent fire or electrical shock due to current leakage in the event of malfunction.

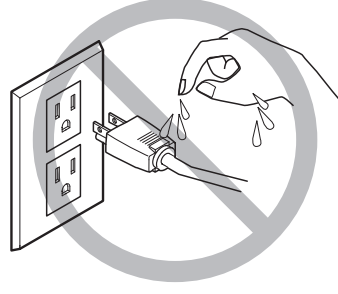
-  **Position so that the power plug is within immediate reach at all times.**
This is to enable quick disconnection of the power plug in the event of an emergency. Install the machine next to an electrical outlet. Also, provide enough empty space to allow immediate access to the electrical outlet.

-  **If sparking, smoke, burning odor, unusual sound, or abnormal operation occurs, immediately unplug the power cord. Never use if any component is damaged.**
Continuing to use the machine may result in fire, electrical shock, or injury. Contact your authorized Roland DG Corp. dealer.

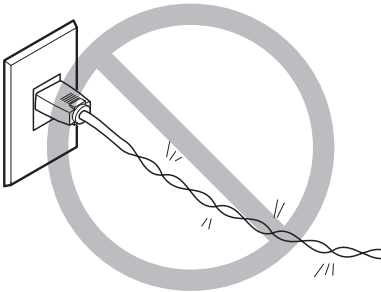
 Important notes about the power cord, plug, and electrical outlet



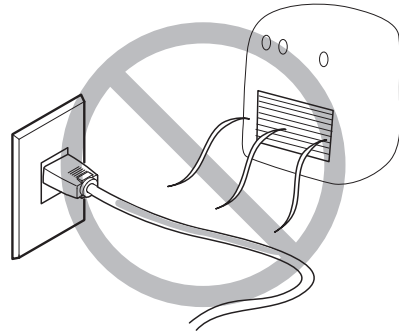
Never place any object on top or subject to damage.



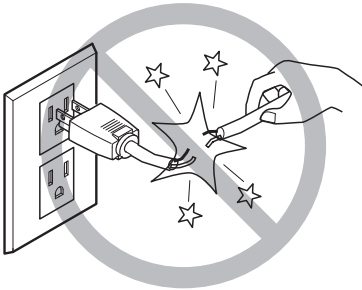
Never allow to get wet.



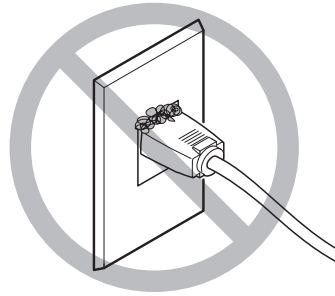
Never bend or twist with undue force.



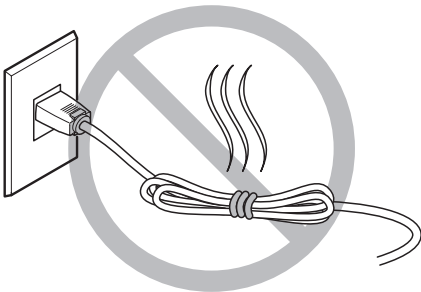
Never make hot.



Never pull with undue force.



Dust may cause fire.



Never bundle, bind, or roll up.

 Ink, cleaning fluid, and discharged fluid are flammable and toxic

 WARNING



Keep open flame away from the work area.

Ink and discharged fluid are flammable.



Never store ink, cleaning fluid, or discharged fluid in any of the following locations.

- Any location exposed to open flame
- Any location where high temperature may occur
- Near bleach or any other such oxidizing agent or explosive material
- Any location within the reach of children

Fire may be a danger. Accidental ingestion by children may pose a health hazard.



Never place an ink cartridge in fire.

Ink may flow out, catch fire, and spread fire to other nearby objects.



Never drink or sniff ink, cleaning fluid, or discharged fluid, or allow them to come in contact with the eyes or skin.

Doing so may be hazardous to the health.

 CAUTION



Ensure adequate ventilation for the work area.

Failing to perform ventilation may result in a health hazard or danger of combustion due to ink fumes.



Never allow an ink cartridge to be subjected to impact, and never attempt to disassemble.

Ink may leak.

 In the event of ingestion or physical distress

- In the event of contact with the eyes, immediately flush with water for at least 15 minutes. If eye irritation continues, seek treatment by a physician.
- In the event of contact with skin, immediately wash with soap. If irritation or inflammation occurs, seek treatment by a physician.
- In the event of ingestion, do not induce vomiting, and immediately seek treatment by a physician. Forcibly inducing vomiting may lead to danger of choking.
- If odor leads to physical distress, move to a well-ventilated location and rest quietly. If dizziness or nausea persists, seek treatment by a physician.

 This machine weighs 260 kg (574 lb.). Media weighs 30 kg (67 lb.).

WARNING

 **Install the machine in a location that is level, stable, and able to bear the weight of the machine.**

The total weight of the machine may reach 260 kg (574 lb.) or more. Installation in an unsuitable location may cause a major accident, including tip over, fall, or collapse.

 **Unloading and emplacement are operations that must be performed by 6 persons or more.**

Tasks that require undue effort when performed by a small number of persons may result in physical injury. Also, if dropped, such items may cause injury.

WARNING

 **Be sure to lock the stand's casters.**
If the machine should begin to topple, a major accident may result, including crushing of the appendages or the body.

 **When storing roll media, implement adequate safety measures to ensure that the stored media will not roll, fall, or topple over.**

Danger exists of becoming pinned under the media and suffering serious injury.

 **Handling roll media is an operation that must be performed by two persons or more, and care must be taken to prevent falls.**

Attempting to lift heavy media in a manner that taxes your strength may cause physical injury.

 **Danger of fire, burns, or toxic gas emissions**

WARNING

 **Caution: high temperatures**
Areas such as the dryer become hot. Exercise caution to avoid fire or burns.

 **When printing is not being performed, remove any loaded media or switch off the power.**

The continued application of heat at a single location may cause the release of toxic gases from the media or pose a fire hazard.

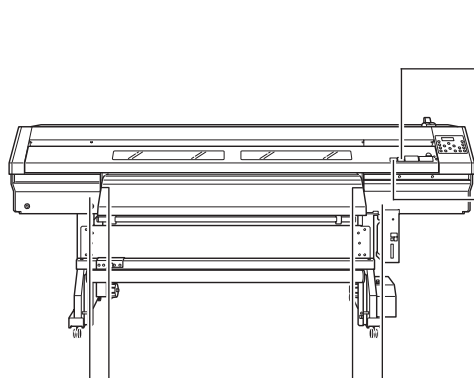
 **Never use media that cannot withstand heat.**

Doing so may degrade the media, or may result in fire or the release of toxic gases.

Warning Labels

Warning labels are affixed to make areas of danger immediately clear. The meanings of these labels are as follows. Be sure to heed their warnings.

Also, never remove the labels or allow them to become obscured.



Caution: Moving Print Heads

The print heads inside the cover move at high speed and pose a hazard. Never insert the hand or fingers into the gap.



Flammable

Ink and discharged fluid are flammable. Keep away from open flame.



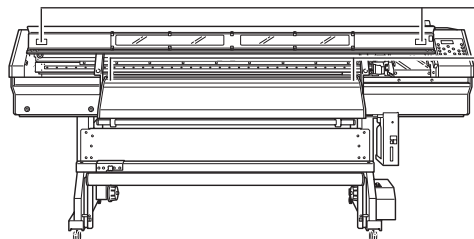
Ink Is Toxic

Ink and discharged fluid are toxic. Avoid contact with the body. Use only in a well-ventilated area.



Caution: High Temperature

The platen and dryer become hot. Exercise caution to avoid fire or burns.



Caution: Pinching Hazard

Be careful not to allow the fingers to become pinched when loading media or closing covers.



Caution: High Temperature

The platen and dryer become hot. Exercise caution to avoid fire or burns.



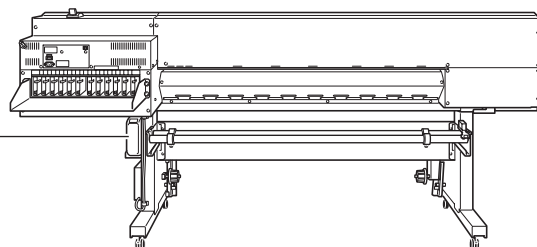
Flammable

Ink and discharged fluid are flammable. Keep away from open flame.



Ink Is Toxic

Ink and discharged fluid are toxic. Avoid contact with the body. Use only in a well-ventilated area.





Pour utiliser en toute sécurité

La manipulation ou l'utilisation inadéquates de cet appareil peuvent causer des blessures ou des dommages matériels. Les précautions à prendre pour prévenir les blessures ou les dommages sont décrites ci-dessous.

Avis sur les avertissements

 ATTENTION	Utilisé pour avertir l'utilisateur d'un risque de décès ou de blessure grave en cas de mauvaise utilisation de l'appareil.
 PRUDENCE	Utilisé pour avertir l'utilisateur d'un risque de blessure ou de dommage matériel en cas de mauvaise utilisation de l'appareil. *Par dommage matériel, il est entendu dommage ou tout autre effet indésirable sur la maison, tous les meubles et même les animaux domestiques.

À propos des symboles

	Le symbole  attire l'attention de l'utilisateur sur les instructions importantes ou les avertissements. Le sens précis du symbole est déterminé par le dessin à l'intérieur du triangle. Le symbole à gauche signifie "danger d'électrocution."
	Le symbole  avertit l'utilisateur de ce qu'il ne doit pas faire, ce qui est interdit. La chose spécifique à ne pas faire est indiquée par le dessin à l'intérieur du cercle. Le symbole à gauche signifie que l'appareil ne doit jamais être démonté.
	Le symbole  prévient l'utilisateur sur ce qu'il doit faire. La chose spécifique à faire est indiquée par le dessin à l'intérieur du cercle. Le symbole à gauche signifie que le fil électrique doit être débranché de la prise.

L'utilisation incorrecte peut causer des blessures

ATTENTION

 **S'assurer de suivre les procédures d'utilisation décrites dans la documentation. Ne jamais permettre à quiconque ne connaît pas le fonctionnement ou la manutention de l'appareil de le toucher.** L'utilisation ou la manutention incorrectes peuvent causer un accident.

 **Garder les enfants loin de l'appareil.** L'appareil comporte des zones et des composants qui présentent un danger pour les enfants et qui pourraient causer des blessures, la cécité, la suffocation ou d'autres accidents graves.

 **Ne jamais faire fonctionner l'appareil après avoir consommé de l'alcool ou des médicaments, ou dans un état de fatigue.** L'utilisation de l'appareil exige un jugement sans faille. L'utilisation avec les facultés affaiblies pourrait entraîner un accident.

 **Ne jamais utiliser l'appareil à des fins autres que celles pour lesquelles il est conçu. Ne jamais l'utiliser de manière abusive ou d'une manière qui dépasse sa capacité.** Le non-respect de cette consigne peut causer des blessures ou un incendie.

 **Utiliser uniquement des accessoires d'origine (accessoires en option, articles consommables, câble d'alimentation et autres articles semblables), compatibles avec l'appareil.** Les articles incompatibles risquent de causer des accidents.

ATTENTION

 **Débrancher le câble d'alimentation avant de procéder au nettoyage ou à l'entretien de l'appareil, et avant d'y fixer ou d'en retirer des accessoires en option.** Tenter ces opérations pendant que l'appareil est branché à une source d'alimentation peut causer des blessures ou un choc électrique.

 **Ne jamais tenter de démonter, de réparer ou de modifier l'appareil.** Le non-respect de cette consigne risque de provoquer un incendie, un choc électrique ou des blessures. Confier les réparations à un technicien ayant la formation requise.

PRUDENCE

 **Faire preuve de prudence pour éviter l'écrasement ou le coincement.** La main ou les doigts peuvent être écrasés ou coincés s'ils entrent en contact avec certaines surfaces par inadvertance. Faire preuve de prudence pendant l'utilisation de l'appareil.

 **Ne jamais faire fonctionner l'appareil si on porte une cravate, un collier ou des vêtements amples. Bien attacher les cheveux longs.** Ces vêtements ou ces objets peuvent être coincés dans l'appareil, ce qui causerait des blessures.

 **Utiliser l'appareil dans un endroit propre et bien éclairé.** Travailler dans un endroit sombre ou encombré peut causer un accident; l'utilisateur risque, par exemple, de trébucher malencontreusement et d'être coincé par une partie de l'appareil.

PRUDENCE



Ne jamais grimper ni s'appuyer sur la machine.

La machine n'est pas conçue pour supporter le poids d'une personne. Grimper ou s'appuyer sur la machine peut déplacer des éléments et causer un faux pas ou une chute, ce qui causerait des blessures.

PRUDENCE



Attention : outil de coupe.

Cet appareil contient un outil interne. Pour éviter les blessures, manipuler l'outil avec soin.

 **Risque de décharge ou de choc électrique, d'électrocution ou d'incendie**

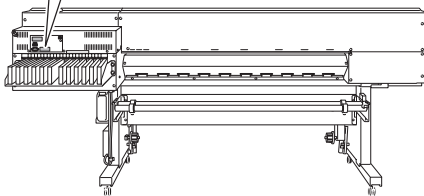
ATTENTION



Brancher à une prise électrique conforme aux caractéristiques de cet appareil (tension, fréquence et courant).

Une tension incorrecte ou un courant insuffisant peuvent causer un incendie ou un choc électrique.

Caractéristiques



Ne jamais utiliser à l'extérieur ni à un endroit où l'appareil risque d'être exposé à de l'eau ou à une humidité élevée. Ne jamais toucher l'appareil avec des mains mouillées.

Le non-respect de cette consigne risque de provoquer un incendie ou un choc électrique.

ATTENTION



Ne jamais insérer d'objet étranger dans l'appareil. Ne jamais exposer l'appareil aux déversements de liquides.

L'insertion d'objets comme des pièces de monnaie ou des allumettes, ou le déversement de liquides dans les orifices de ventilation peuvent causer un incendie ou un choc électrique. Si un objet ou du liquide s'infiltre dans l'appareil, débrancher immédiatement le câble d'alimentation et communiquer avec le représentant Roland DG Corp. autorisé.



Ne jamais placer d'objet inflammable à proximité de l'appareil. Ne jamais utiliser de produit inflammable en aérosol à proximité de l'appareil. Ne jamais utiliser l'appareil dans un endroit où des gaz peuvent s'accumuler.

Une combustion ou une explosion pourraient se produire.

ATTENTION



Manipuler le câble d'alimentation, la fiche et la prise électrique correctement et avec soin.

Ne jamais utiliser un article endommagé, car cela pourrait causer un incendie ou un choc électrique.



Si une rallonge ou une bande d'alimentation électrique sont utilisées, s'assurer qu'elles correspondent aux caractéristiques de l'appareil (tension, fréquence et courant).

L'utilisation de plusieurs charges électriques sur une prise unique ou une longue rallonge peut causer un incendie.



Mise à la terre.

La mise à la terre peut prévenir un incendie ou un choc électrique dus à une fuite de courant en cas de défaillance.



Placer l'appareil de façon à ce que la fiche soit facile d'accès en tout temps.

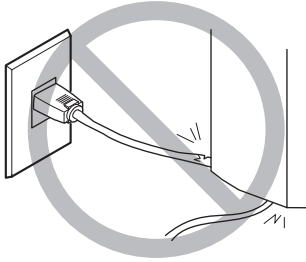
Ainsi, l'appareil pourra être débranché rapidement en cas d'urgence. Installer l'appareil près d'une prise électrique. En outre, prévoir suffisamment d'espace pour que la prise électrique soit facile d'accès.



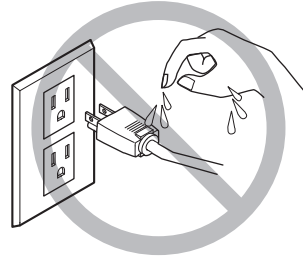
S'il se produit des étincelles, de la fumée, une odeur de brûlé, un bruit inhabituel ou un fonctionnement anormal, débrancher immédiatement le câble d'alimentation. Ne jamais utiliser si un composant est endommagé.

Continuer à utiliser l'appareil peut causer un incendie, un choc électrique ou des blessures. Communiquer avec le représentant Roland DG Corp. Autorisé.

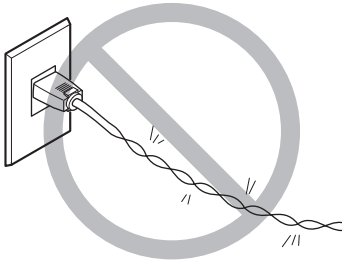
 Remarques importantes à propos du câble d'alimentation, de la fiche et de la prise électrique



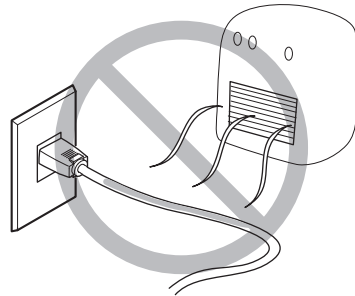
Ne jamais déposer aucun objet sur le câble, sur la fiche ou sur la prise car cela risque de les endommager.



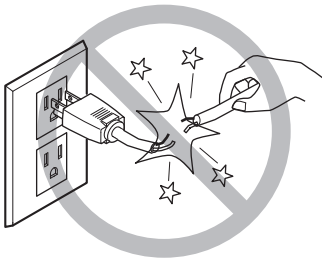
Ne jamais laisser l'eau toucher le câble, la fiche ou la prise.



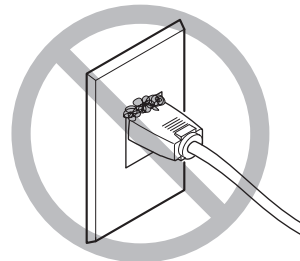
Ne jamais plier ni tordre le câble avec une force excessive.



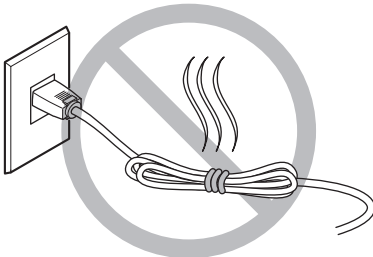
Ne jamais chauffer le câble, la fiche ou la prise.



Ne jamais tirer sur le câble ou la fiche avec une force excessive.



La poussière peut causer un incendie.



Ne jamais plier ni enrouler le câble.

 L'encre, les liquides nettoyants et les liquides usés sont inflammables et toxiques

 ATTENTION



Ne pas approcher une flamme nue de l'espace de travail.

L'encre et les liquides usés sont inflammables.



Ne jamais entreposer d'encre, de liquide de nettoyage ou des liquides usés dans les endroits suivants :

- un endroit exposé à une flamme nue;
- un endroit où il y a risque de température élevée;
- près d'eau de Javel, d'un autre agent d'oxydation ou de matériel explosif;
- tout endroit à la portée d'enfants.

Il y a risque d'incendie. L'ingestion accidentelle par un enfant peut présenter un risque pour la santé.



Ne jamais incinérer une cartouche d'encre.

De l'encre pourrait couler, s'enflammer et le feu se répandre à des objets proches.



Ne jamais boire l'encre, le liquide de nettoyage ni les liquides usés, ne pas en respirer les vapeurs et ne pas laisser les produits entrer en contact avec les yeux ou la peau.

Cela est dangereux pour la santé.

 PRUDENCE



S'assurer que le lieu de travail est bien aéré.

L'absence d'aération adéquate peut créer une situation dangereuse pour la santé ou un risque de combustion à cause des vapeurs qui émanent de l'encre.



Ne jamais soumettre une cartouche d'encre à des chocs. Ne jamais tenter d'ouvrir une cartouche d'encre.

De l'encre pourrait s'échapper.

 En cas d'ingestion ou de trouble physique

- En cas de contact avec les yeux : rincer immédiatement et abondamment à l'eau courante pendant au moins 15 minutes. Si les yeux sont toujours irrités, consulter un médecin.
- En cas de contact avec la peau : laver immédiatement à l'eau et au savon. En cas d'irritation ou d'inflammation de la peau : consulter un médecin.
- En cas d'ingestion : ne pas provoquer le vomissement et demander immédiatement l'aide d'un médecin. Provoquer le vomissement peut créer un risque de suffocation.
- Si l'odeur cause un trouble physique, amener la personne dans un endroit bien aéré et la faire se reposer. Si l'étourdissement ou la nausée persistent, consulter un médecin.

 **Le poids de cet appareil est de 260 kg (574 lb.)**
Le poids du support est de 30 kg (67 lb.)

ATTENTION

 **Installer l'appareil à un endroit stable et plat et capable de supporter son poids.**
Le poids total de l'appareil peut être d'au moins 260 kg (574 lb.). Installer l'appareil à un endroit inapproprié peut provoquer un accident grave comme le renversement, la chute ou l'écrasement.

 **Le déchargement et la mise en place doivent être faits par au moins six personnes.**
Les tâches qui exigent un effort trop grand si elles sont exécutées par un petit nombre de personnes peuvent être cause de blessures. La chute d'articles très lourds peut aussi causer des blessures.

ATTENTION

 **S'assurer de verrouiller les roulettes de la base.**
Si l'appareil devait commencer à basculer, il s'ensuivrait un accident grave, par exemple l'écrasement de membres ou du corps.

 **Prendre les mesures de sécurité adéquates pour l'entreposage des rouleaux de support pour s'assurer qu'ils ne rouleront pas, ne tomberont pas et ne se renverseront pas.**
Il y a risque d'être écrasé par le support et de subir des blessures graves.

 **La manutention du support en rouleau doit être faite par deux personnes ou plus et il faut prendre des précautions pour éviter les chutes.**
Tenter de soulever des objets trop lourds peut causer des blessures.

 **Risque d'incendie, de brûlures ou d'émissions de gaz toxiques**

ATTENTION

 **Attention: températures élevées.**
Les zones comme le séchoir chauffent. Faire preuve de prudence pour éviter un incendie ou des brûlures.

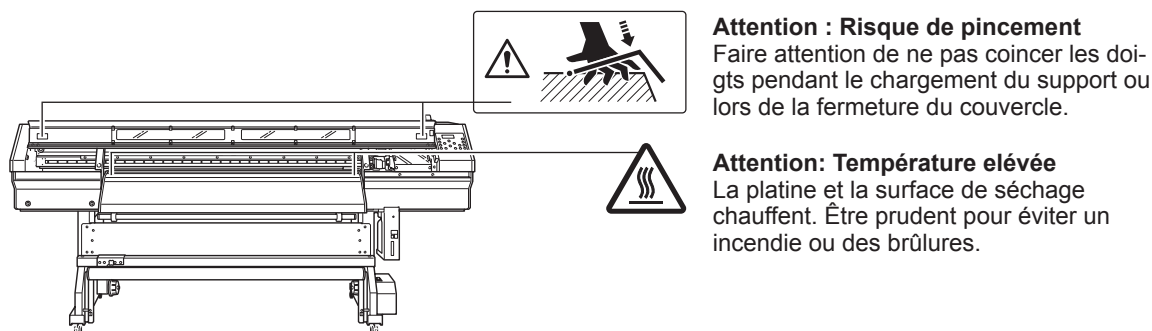
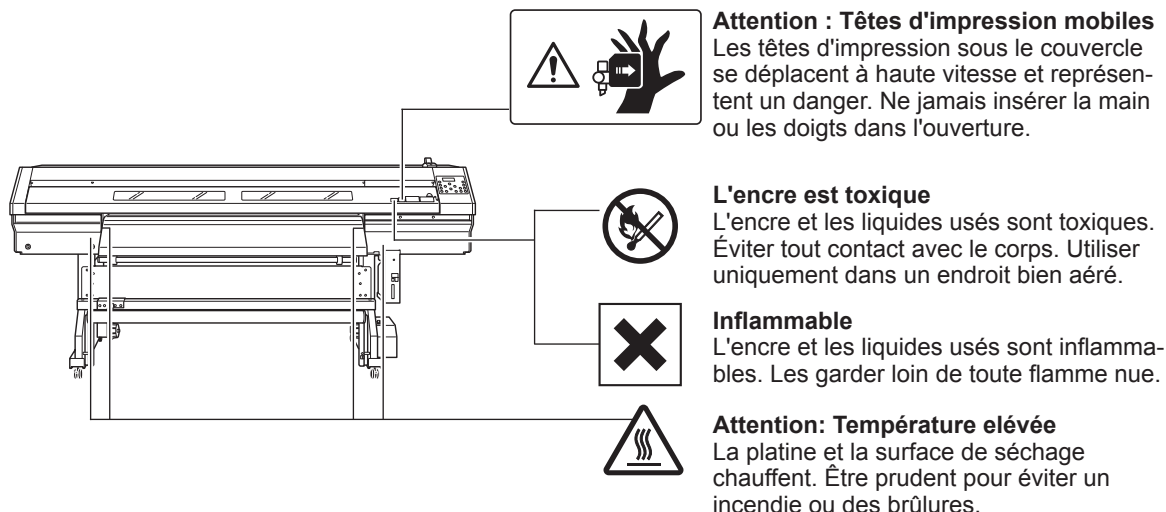
 **Quand aucun travail d'impression n'est en cours, retirer tout support de l'appareil ou couper l'alimentation électrique.**
L'application continue de chaleur à un point unique peut causer l'émission de gaz toxiques ou créer un risque d'incendie.

ATTENTION

 **Ne jamais utiliser un support qui ne peut pas supporter la chaleur.**
L'utilisation d'un support qui ne supporte pas la chaleur peut détériorer le support, créer un risque d'incendie ou causer l'émission de gaz toxiques.

Vignettes d'avertissement

Des vignettes d'avertissement sont apposées pour qu'il soit facile de repérer les zones dangereuses. La signification des vignettes est donnée ci-dessous. Respecter les avertissements. Ne jamais retirer les vignettes et ne pas les laisser s'encrasser.



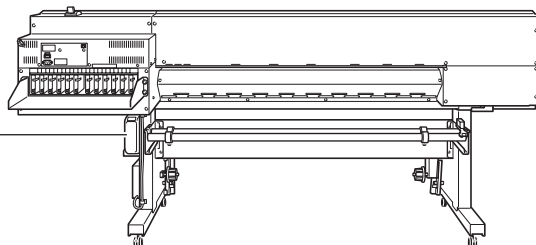
Inflammable

L'encre et les liquides usés sont inflammables. Les garder loin de toute flamme nue.



L'encre est toxique

L'encre et les liquides usés sont toxiques. Éviter tout contact avec le corps. Utiliser uniquement dans un endroit bien aéré.



Setup Guide

1. Installation Environment

Deciding On an Installation Site

Install in a quiet, stable location offering good operating conditions. An unsuitable location can cause accident, fire, faulty operation, or breakdown.

WARNING

Install the machine in a location that is level, stable, and able to bear the weight of the machine.

The total weight of the machine may reach 260 kg (574 lb.) or more. Installation in an unsuitable location may cause a major accident, including tipover, fall, or collapse.

WARNING

Never install out of doors or in any location where exposure to water or high humidity may occur.

Current leakage may cause electrical shock, electrocution, or combustion and fire.

WARNING

Never install close to any flammable object or in a gas-filled location.

Combustion or explosion may be a danger.

WARNING

Install in a clean, brightly lit location.

Conduct operations in a clean, brightly lit location. Working in a location that is dark or cluttered may lead to an accident, such as becoming caught in the machine as the result of an inadvertent stumble.

WARNING

Position so that the power plug is within immediate reach at all times.

This is to enable quick disconnection of the power plug in the event of an emergency. Install the machine next to an electrical outlet. Also, provide enough empty space to allow immediate access to the electrical outlet.

CAUTION

Ensure adequate ventilation for the work area.

Failing to perform ventilation may result in a health hazard or danger of combustion due to ink fumes.

Unsuitable Installation Sites

- Locations subject to large fluctuations in temperature or humidity
- Locations subject to shaking or vibration
- Locations where the floor is tilted, not level, or unstable
- Dusty locations
- Locations exposed to direct sunlight or near air-conditioning or heating equipment
- Locations exposed to water or moving air
- Locations exposed to considerable electrical or magnetic noise, or other forms of electromagnetic energy

Temperature and Humidity

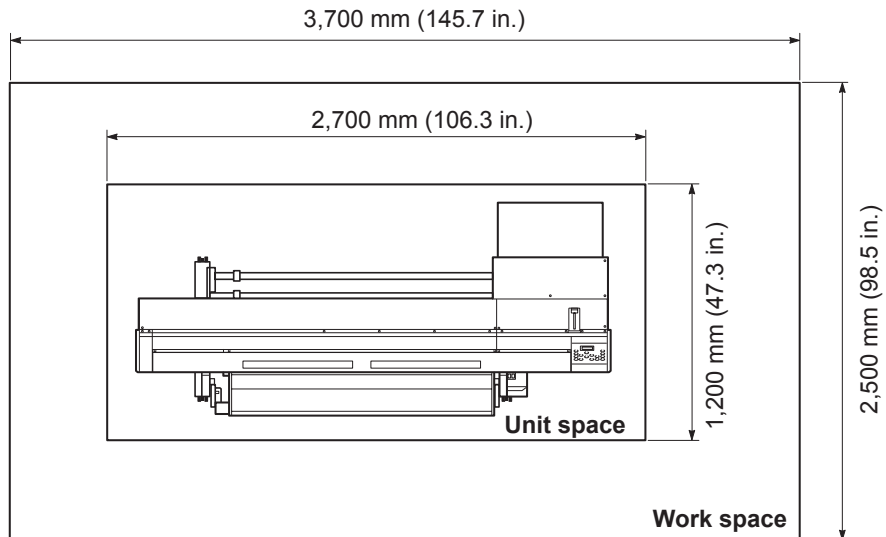
Maintain the specified temperature and humidity even when the machine is not in use. Temperatures that are too high may degrade the ink and cause malfunction. Temperatures that are too low may cause the ink to freeze and damage the heads.

During operation: Temperature 20 to 32°C (68 to 90°F), relative humidity 35 to 80% (no condensation)

During non-operation: Temperature 5 to 40°C (41 to 104°F), relative humidity 20 to 80% (no condensation)

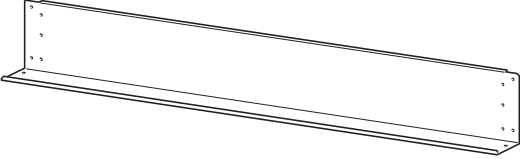
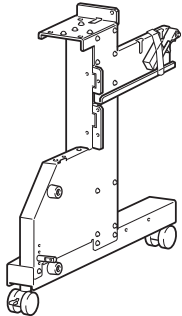
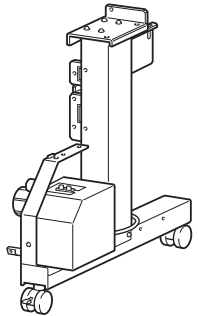
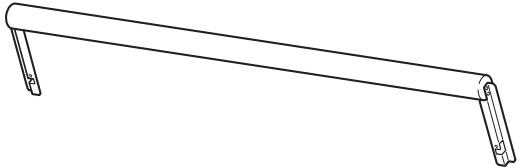
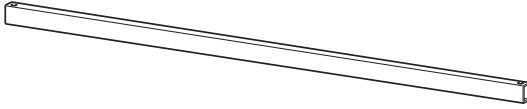
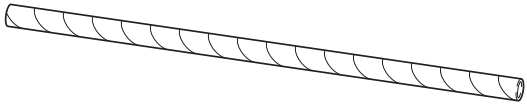
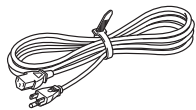
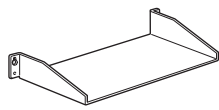
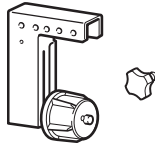
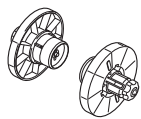
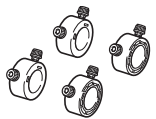
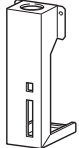
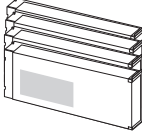
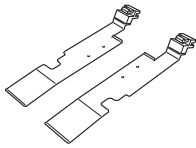
Installation Space

The space shown in the figure is required in order to use this machine.

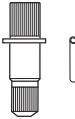
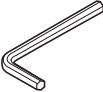
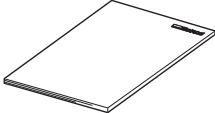
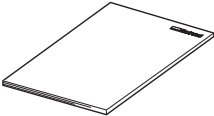
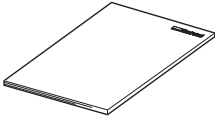
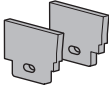
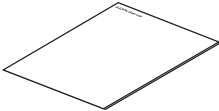
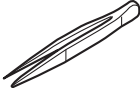


2. Included Items

The following items are included with the machine. Make sure they are all present and accounted for.

 Stay		 Stand leg (left)	 Stand leg (right)
 Dancer roller			
 Rail slider	 Paper tube		
 Shafts	 Power cord	 Ink-cartridge tray	
 Arm/Arm retaining screw	 Drain bottle	 Media flanges	 Stoppers
 Drain-bottle stand	 SOL INK cleaning cartridges	 Media clamps*	 Bolts

*The media clamps are installed on the machine.

			
Washers	Blade	Blade holder/Pin	Replacement blades for separating knife
			
Hexagonal wrench	Head-unit tool	Software RIP	User's Manual
			
Setup guide (this document)	SPECIAL COLOR INK GUIDE (XC-540MT only)	Cartridge-slot label (XC-540MT only)	Replacement wipers
			
Cleaning fluid	Cleaning stick	INKJET PRINTER MAINTENANCE GUIDE	Tweezers
Cleaning kit			

3. Assembling and Installing

Step 1: Assemble the Stand

⚠ WARNING

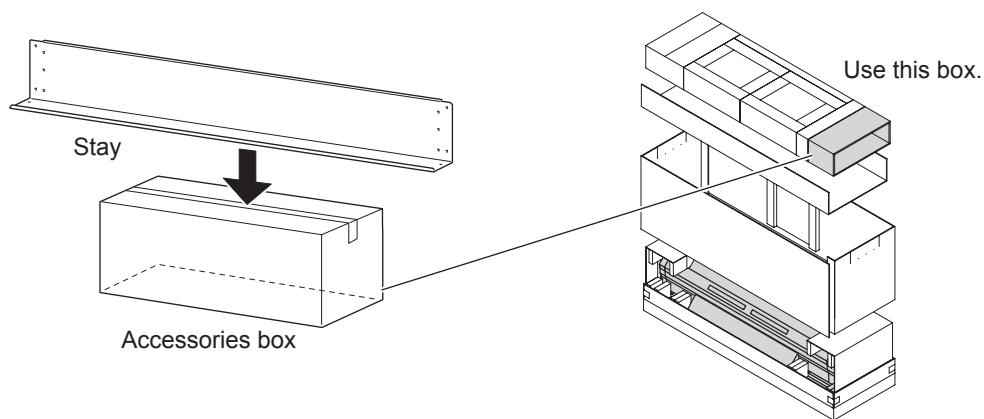
Perform this task with all power switches left switched off.
Otherwise sudden movement of the machine may cause injury.

⚠ CAUTION

Unpacking and installation must be carried out by six or more persons.
Otherwise the machine or the stand may fall, resulting in injury.

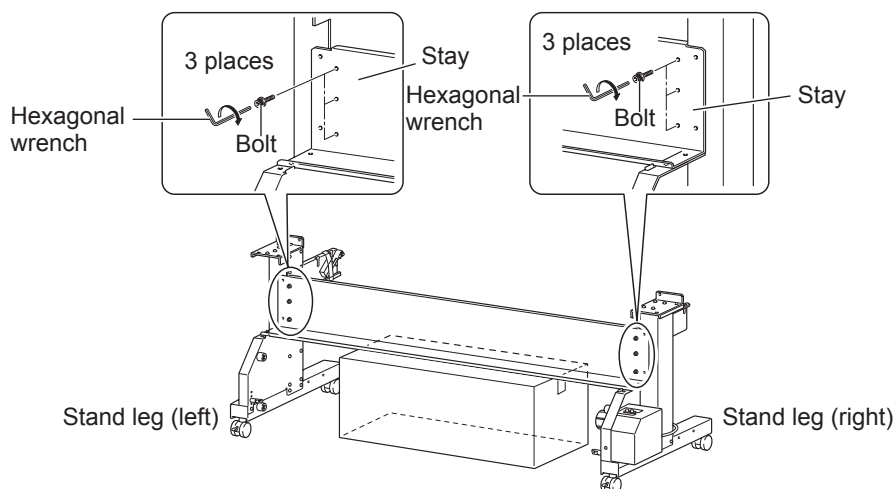
1. Attach the stand legs to the stay.

- 1 Place the stay on the accessories box.

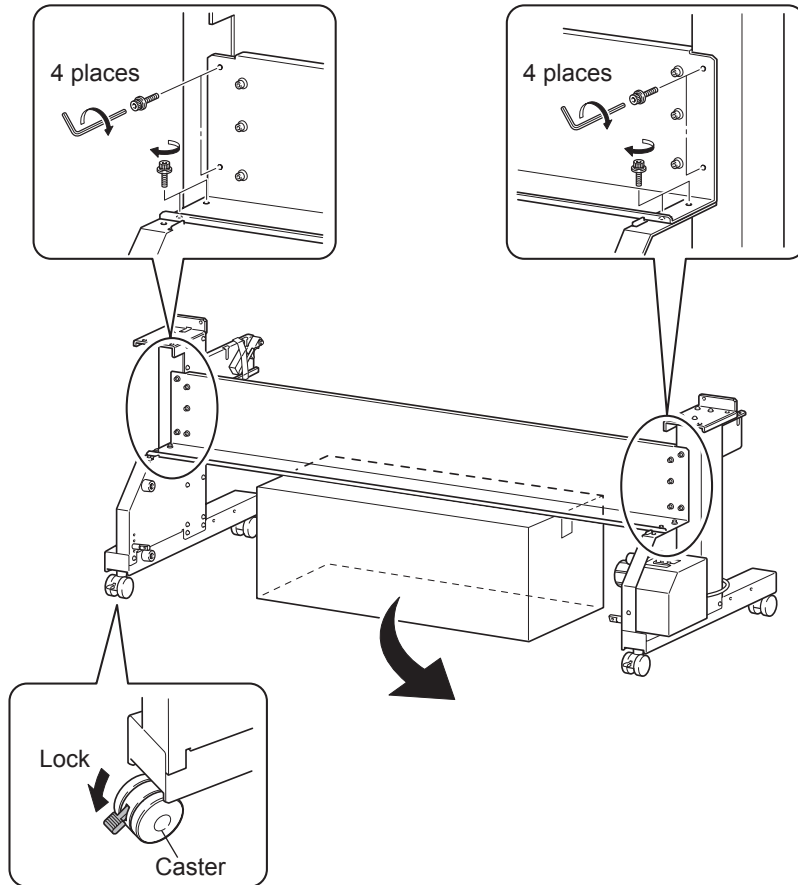


- 2 Attach the left and right stand legs to the stay.

Loosely tighten the locations shown in the figure.

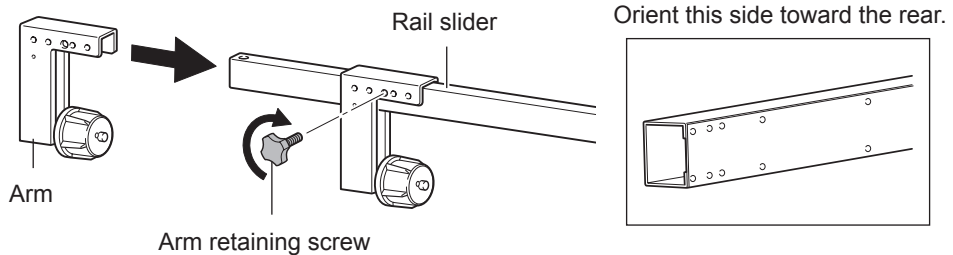


- ③ Tighten the remaining bolts.
- ④ Fully tighten all bolts to secure the stay and stand legs completely.
- ⑤ After assembling, lock all casters and remove the accessories box.



2. Attach the rail slider and the arm.

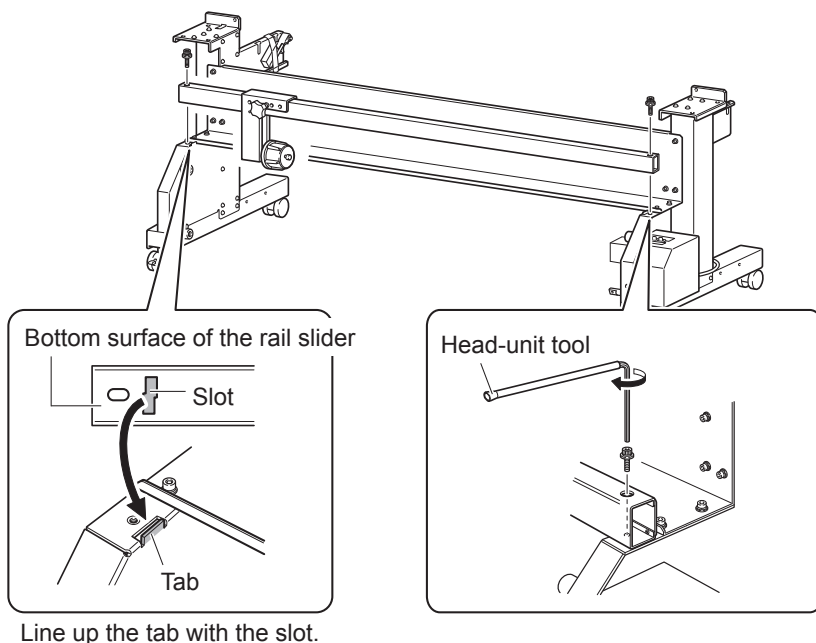
- ① **Attach the arm to the rail slider.**
Attach the arm retaining screw to the arm.



3. Assembling and Installing

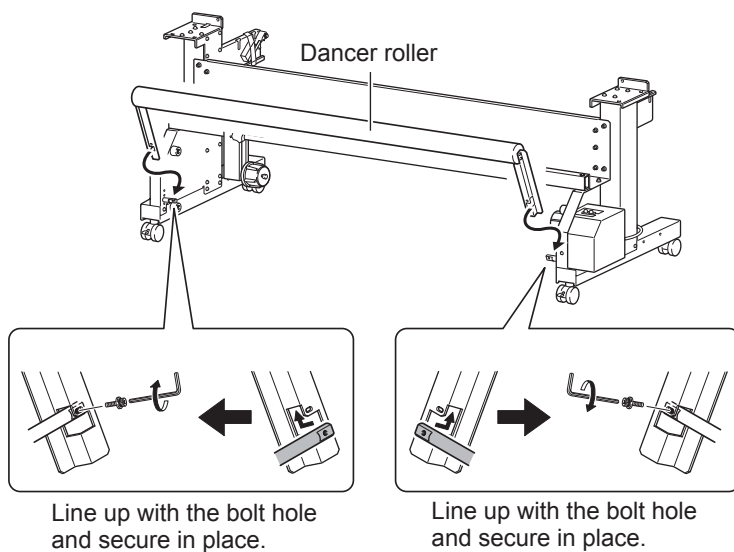
2 Attach the rail slider to the stand legs.

Working on the right side first, line up each tab with the slot in the rail slider and secure in place.



3. Attach the dancer roller.

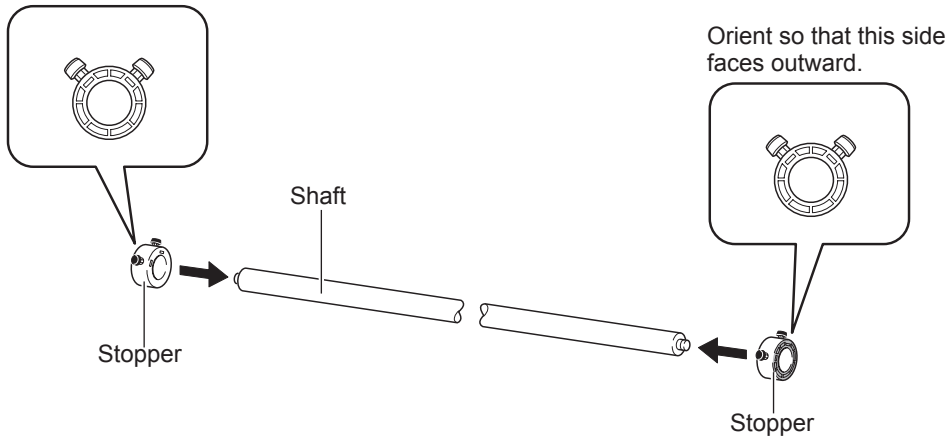
Working from the right side first, secure in place.



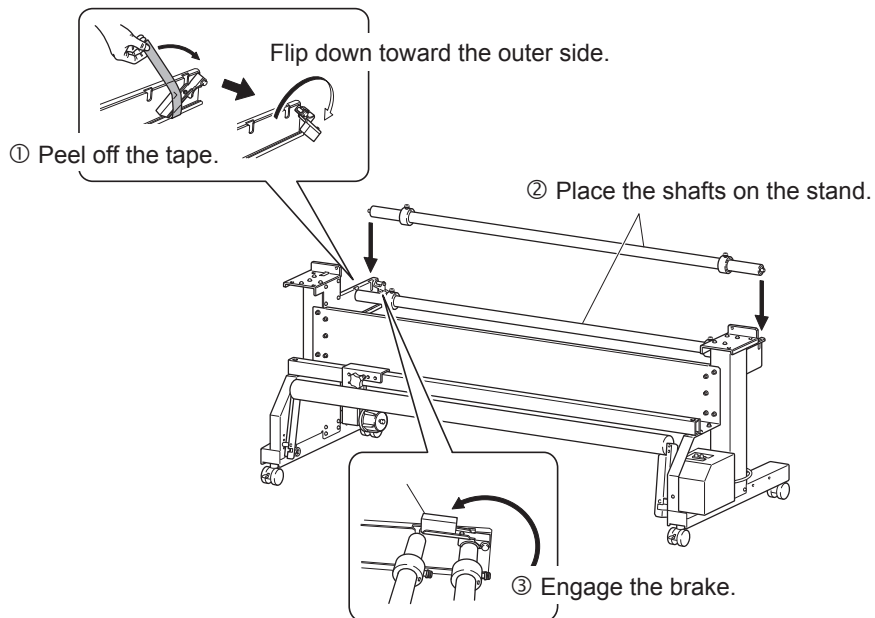
4. Attach the shafts and engage the brake.

① Fit the stoppers onto the shafts.

Fit two stoppers onto each shaft.

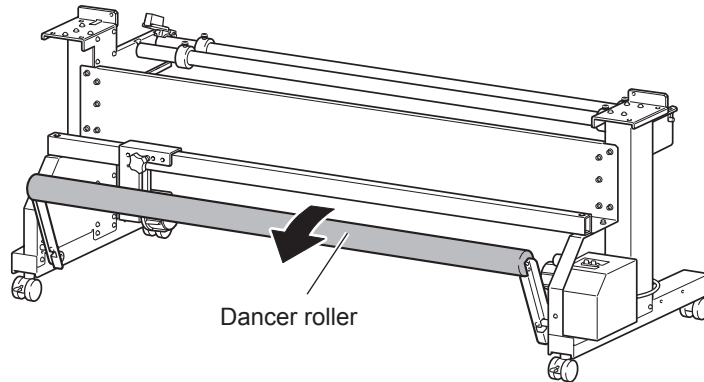


② Place the shafts on the stand and engage the brake.



5. Attach the paper tube.

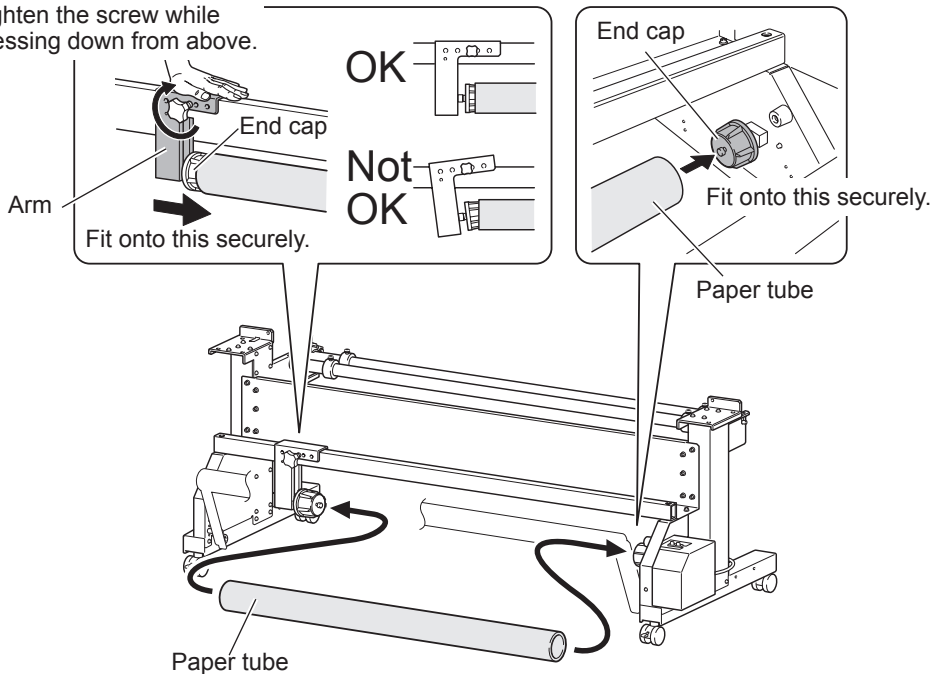
- 1 Pull the dancer roller back toward you.



- 2 Mount the paper tube and secure the arm in place.

First, fit the paper tube securely onto the end cap on the same side as the right stand leg. Next, press the end cap on the same side as the arm into the paper tube and securely fit the end cap into the paper tube. Finally, secure the arm in place using the arm retaining screw.

Tighten the screw while pressing down from above.



! Notice

For the paper tube, use the included item. Using something other than the included item may result in spinning without traction or other problems that impede media take-up.

Step 2: Mount the Machine

⚠ WARNING

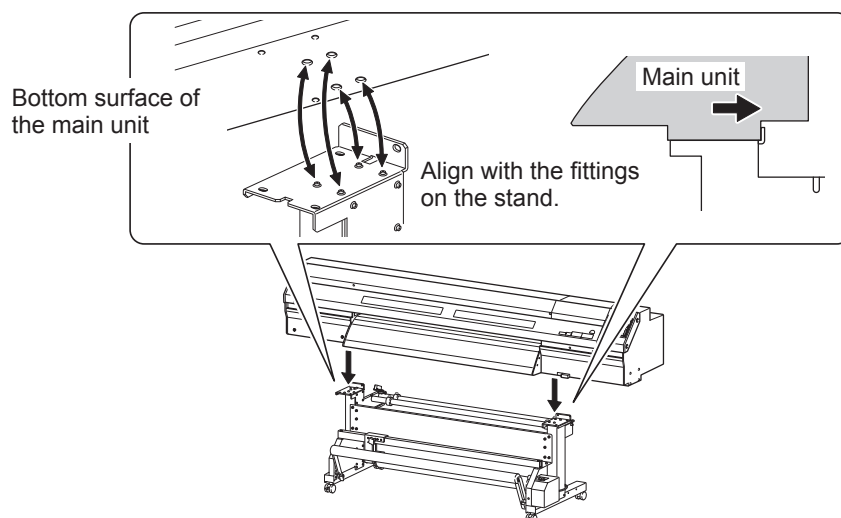
Perform this task with all power switches left switched off. Otherwise sudden movement of the machine may cause injury.

⚠ CAUTION

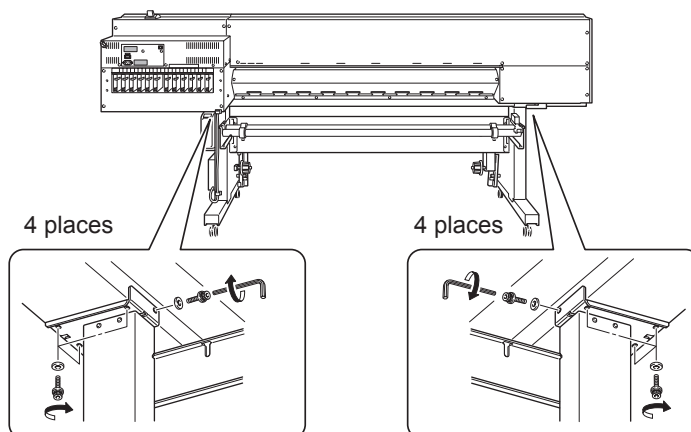
Unpacking and installation must be carried out by six or more persons. Otherwise the machine or the stand may fall, resulting in injury.

Procedure

- 1 Place the machine on the stand.



- 2 Secure the machine to the stand.



Step 3: Install the Drain Bottle

WARNING

Perform this task with all power switches left switched off.
Otherwise sudden movement of the machine may cause injury.

Procedure

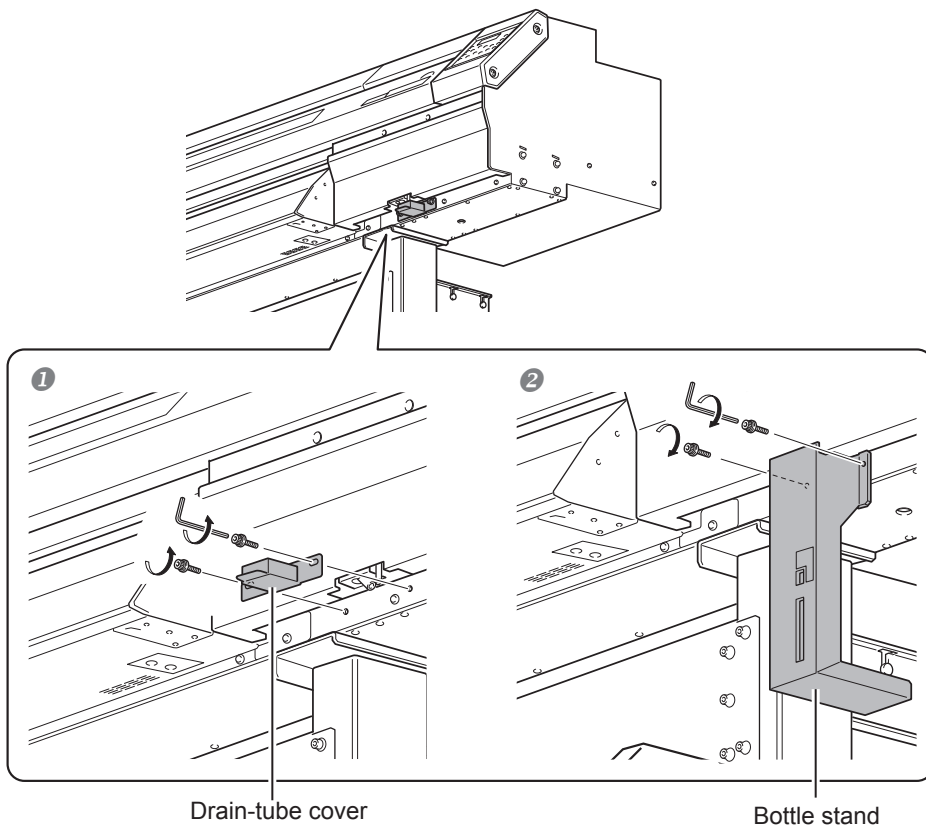
Remove the drain-tube cover and attach the bottle stand.

Attach the drain-tube cover to the underside of the machine for storage.

1 Remove the drain-tube cover.

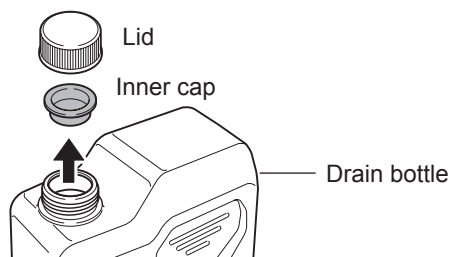
2 Secure the bottle stand in place.

Using the bolts that held the drain-tube cover in place, secure the bottle stand in place.

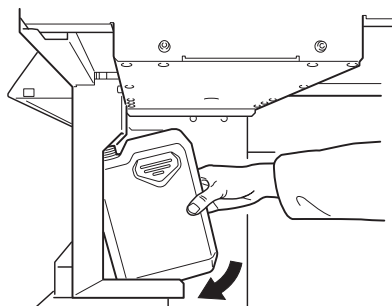


3 Remove the lid from the drain bottle.

Store the lid and inner cap for later use.

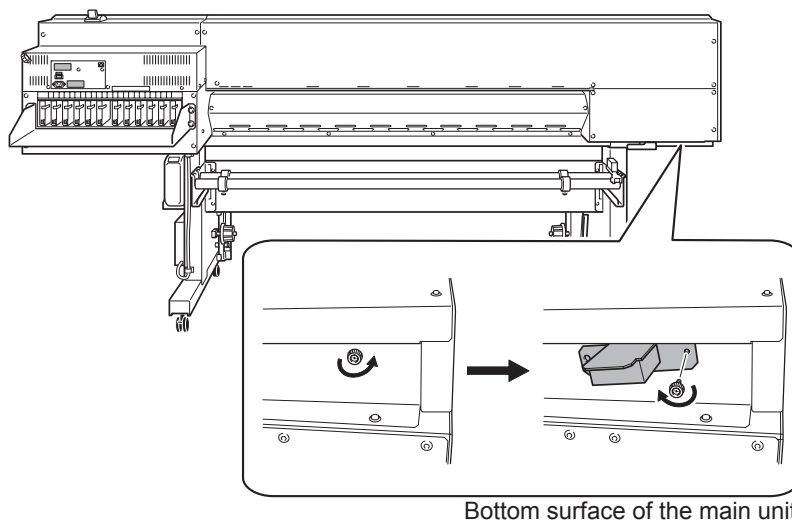


4 From the back of the machine, attach the drain bottle.



5 At the location shown in the figure, secure in place the part you removed in step 1.

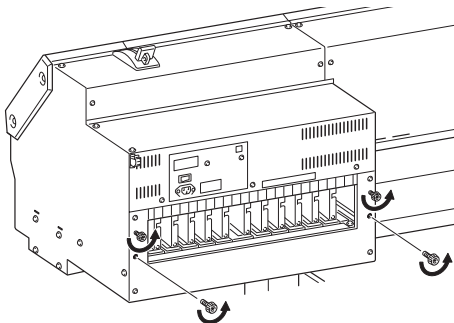
Fasten using the bolt provided, which is attached to the underside of the machine.



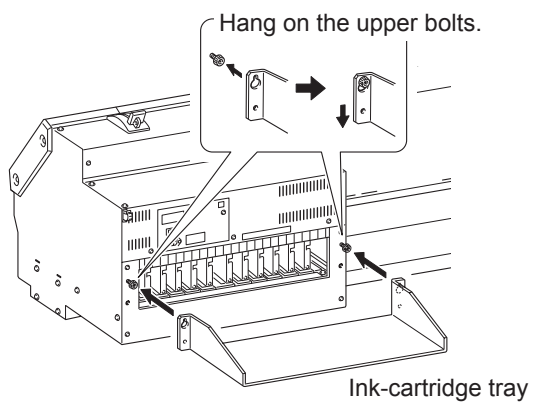
Step 4: Attach the Ink-cartridge Tray

Procedure

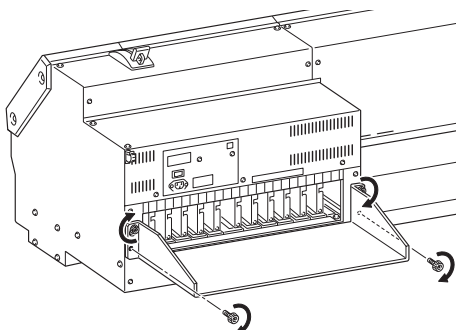
- 1 Loosen the upper bolts.
Remove the lower bolts.



- 2 Mount the ink-cartridge tray on the upper bolts.



- 3 Secure the ink-cartridge tray in place with the four bolts (two upper and two lower).



Step 5: Remove the Packing Materials

Packing materials are attached to the machine to protect it from vibration during transportation. When installation is complete, remove them.

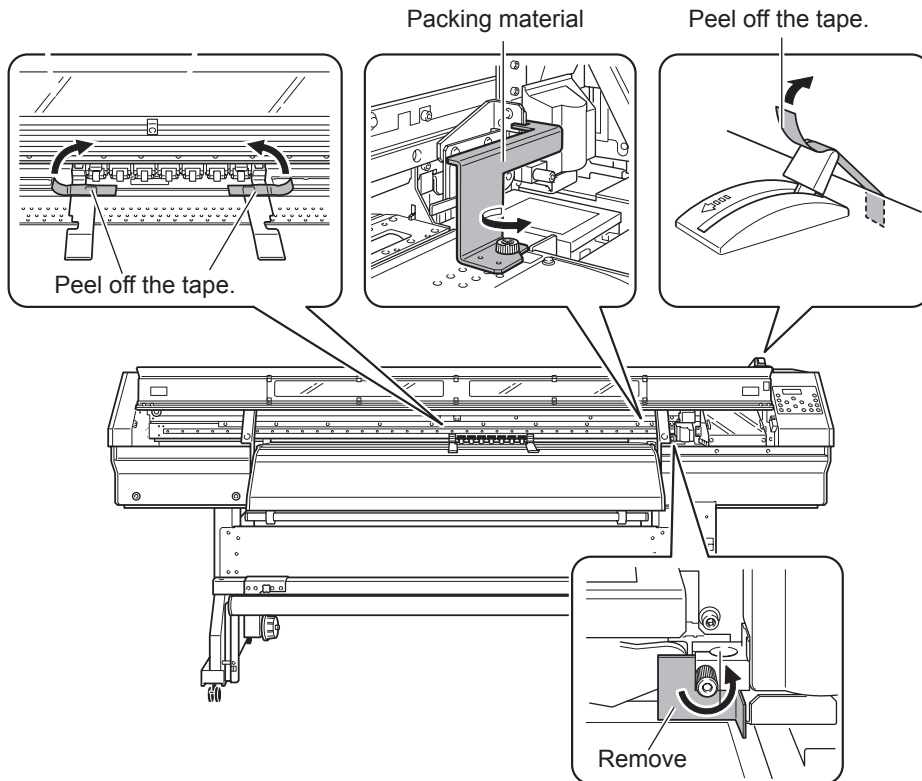


WARNING

Perform this task with all power switches left switched off.

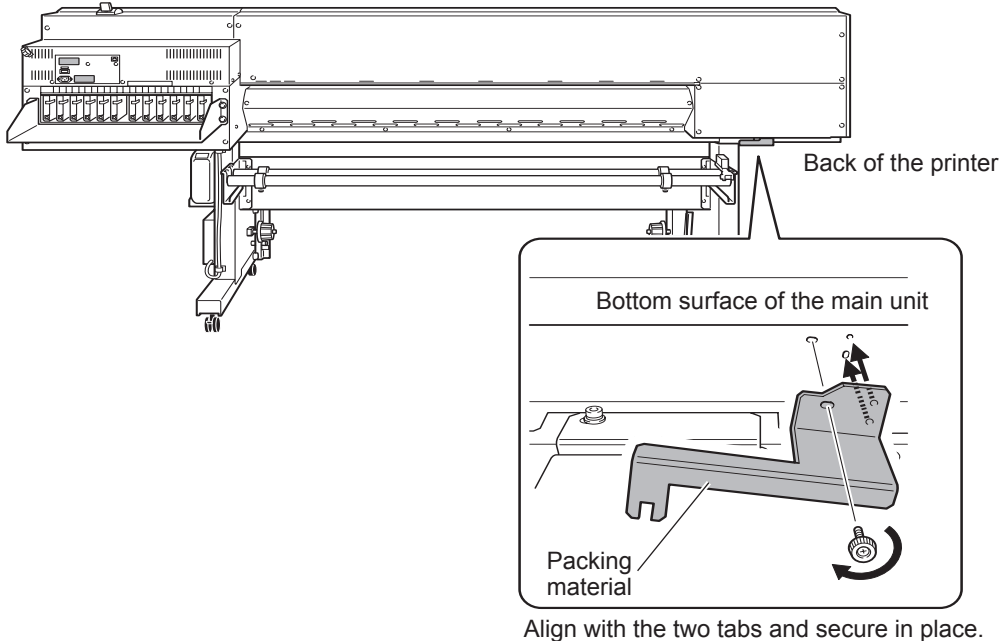
Otherwise sudden movement of the machine may cause injury.

- Remove all packing materials. Any that remain may cause faulty operation or breakdown when the power is switched on.
- Store the packing materials carefully, because they are needed again when transporting the machine for relocation or the like.



3. Assembling and Installing

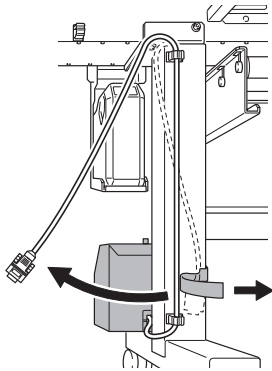
You can attach the removed packing materials at the location shown in the figure for storage.



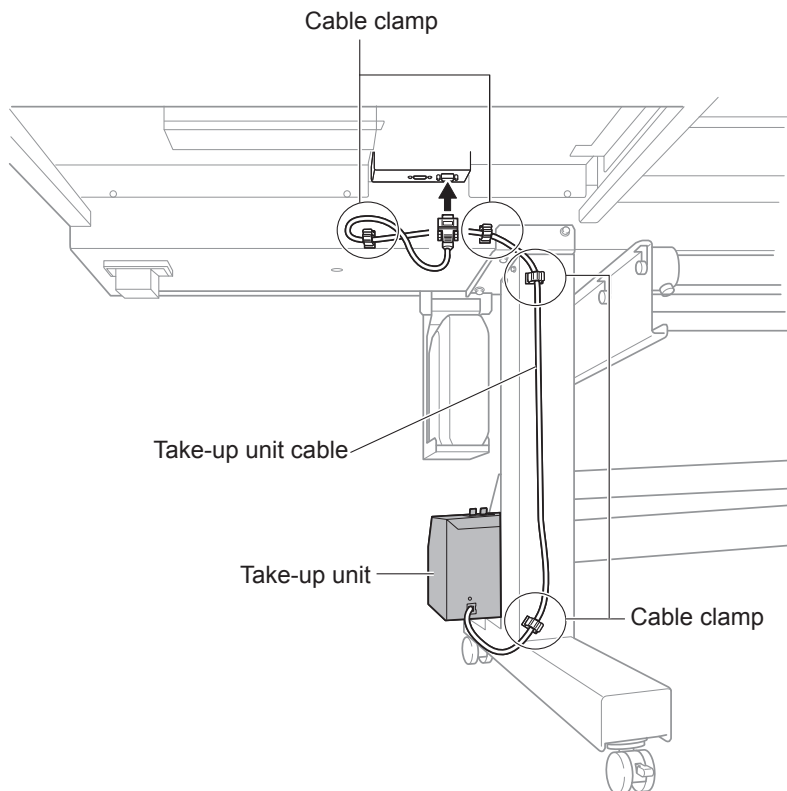
4. Connecting the Cables

Connecting the Cable of the Take-up Unit

- 1 Peel off the tape.



- 2 Pass the take-up unit cable through at the locations shown in the figure, and connect it.



Connecting the Power Cable and the Network Cable

⚠ WARNING

Connect to electrical outlet that complies with this machine's ratings (for voltage, frequency, and current).

Incorrect voltage or insufficient current may cause fire or electrical shock.

⚠ WARNING

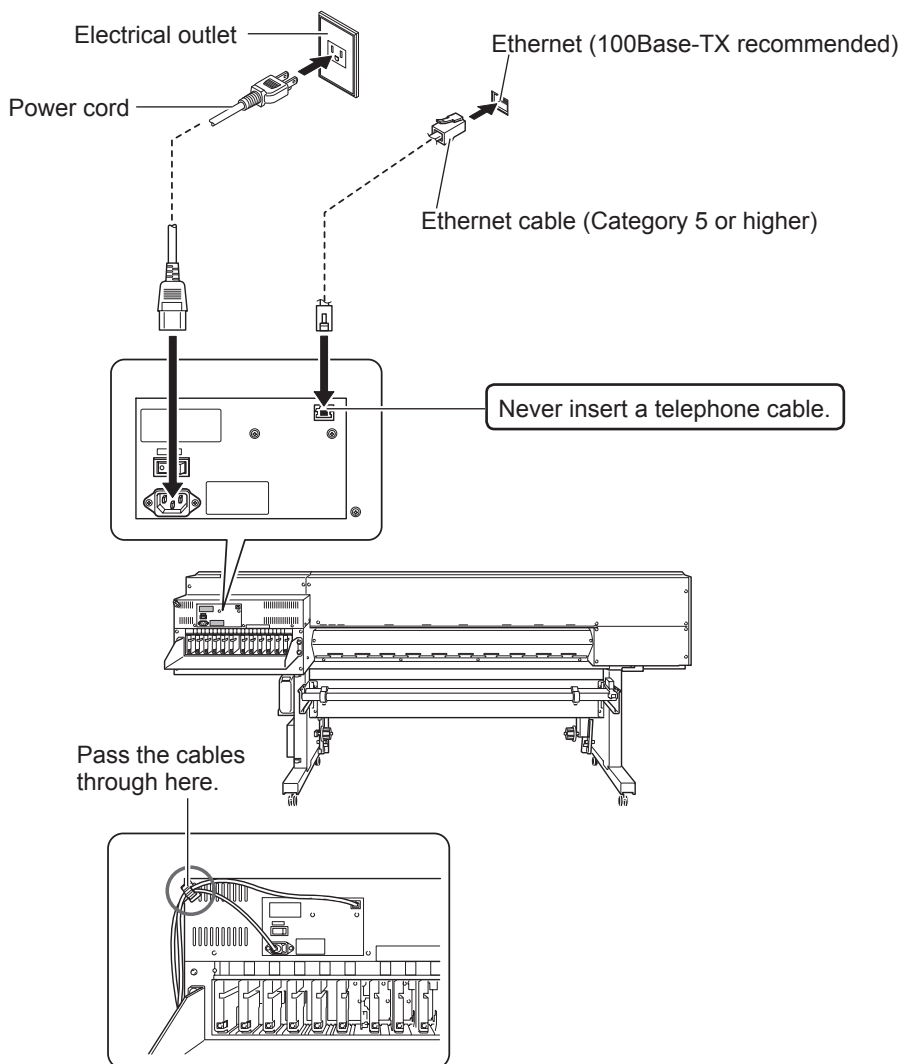
Connect to ground.

This can prevent fire or electrical shock due to current leakage in the event of malfunction.

⚠ WARNING

Perform this task with all power switches left switched off.

Otherwise sudden movement of the machine may cause injury.



5. XC-540 : Installing the Ink Cartridges

For XC-540MT, refer to "XC-540MT: Installing the Ink Cartridge" on page 39.

Filling with Ink for the First Time

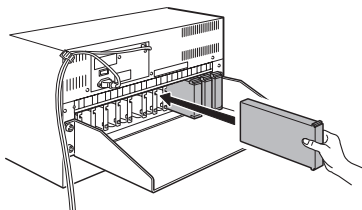
Special procedures are required when installing ink cartridges for the first time. These are required only once, when installing ink cartridges for the first time after shipment from the factory. Firstly, clean the print heads with the cleaning cartridges, and then fill with the inks of each color.

This operation requires eight UNUSED SOL INK cleaning cartridges.

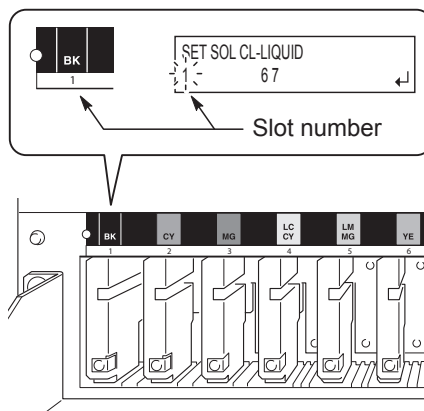
Never under any circumstances use anything other than the specified type of ink or cleaning fluid.

Installing the Ink Cartridges

Be sure to follow the on-screen instructions for insertion and removal.



- Insert in the direction shown in the figure.
- Insert and remove slowly, one at a time.
- Insert firmly, as far as it will go.



During cleaning, you insert and remove cartridges several times. The on-screen messages indicate which to insert and remove, and when to insert and remove them.

Insert each color ink cartridge into the slot labeled with the matching color. The cleaning cartridges are not differentiated by color.

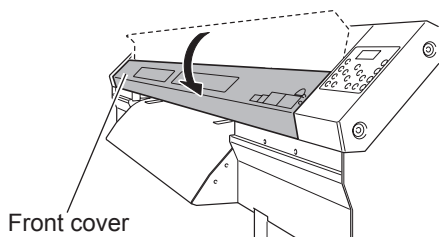
CAUTION

Never insert your hand or fingers into the opening of the front cover.

The print heads move at high speed inside the cover. Contact may cause injury.

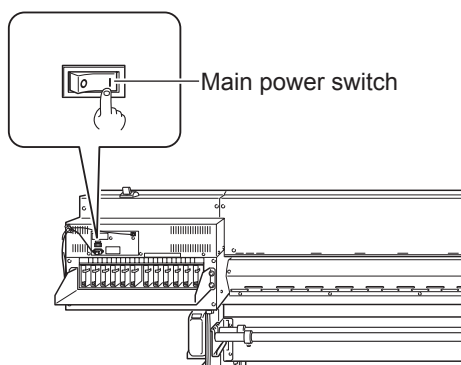
1. Switch on the power and make the initial settings.

1



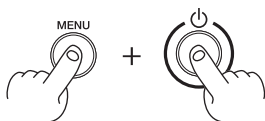
Close the front cover.

2



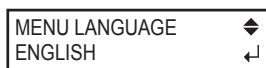
Switch on the main power switch.

3



Hold down **MENU** and press the sub power switch.

4



Use **▲** **▼** to select the language you want.
Press **ENTER**.

5



Use **▲** **▼** to select the unit of measurement you want (for length).
Press **ENTER**.

6



Use **▲** **▼** to select the unit of measurement you want (for temperature).
Press **ENTER**.

2. Clean the print heads with the SOL INK cleaning cartridges.

① SELECT INK TYPE
E-SOL Max LcLm

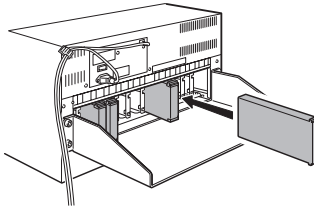
Use   to select the ink type.
Press .

② INSTALL
DRAIN BOTTLE

Make sure the drain bottle is installed.
Press .

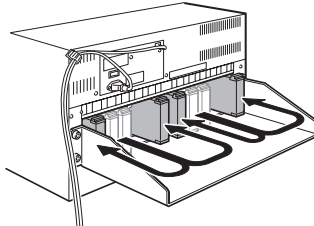
③ SET SOL-CL LIQUID
23 89
↓
FILLING INK...
>>

Insert cleaning cartridges into slots 2, 3, 8, and 9.



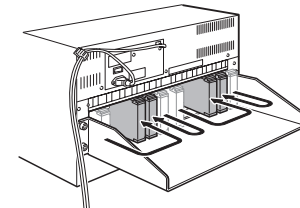
④ REMOVE SOL CL
23 89
↓
SET SOL-CL LIQUID
1 67 12
↓
FILLING INK...
>>>>

① Pull out the cleaning cartridges.
② Insert the cleaning cartridges YOU PULLED OUT into slots 1, 6, 7, and 12.

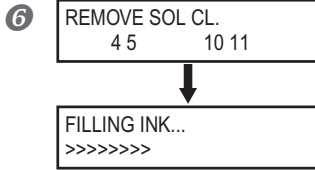


⑤ REMOVE SOL CL
1 67 12
↓
SET SOL-CL LIQUID
45 10 11
↓
FILLING INK...
>>>>>>

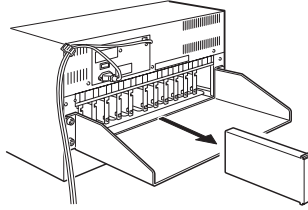
① Pull out the cleaning cartridges.
② Insert the cleaning cartridges YOU PULLED OUT into slots 4, 5, 10, and 11.



5. XC-540 : Installing the Ink Cartridges

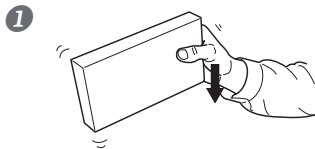


Pull out the cleaning cartridges.

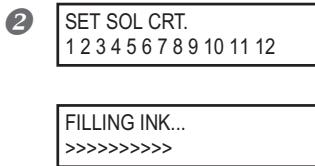


When this screen appears, cleaning is finished.
Make sure the drain bottle is installed, and press **ENTER**.

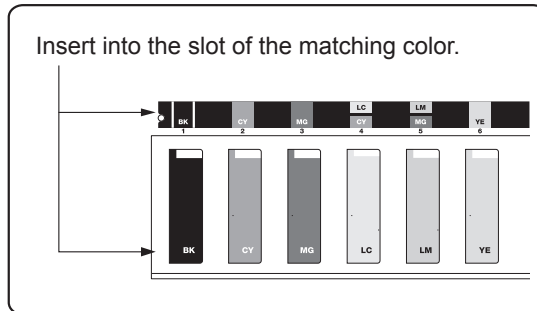
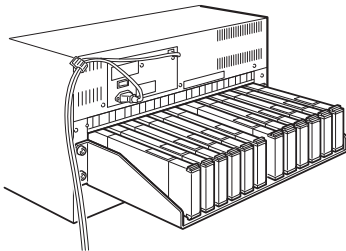
3. Insert the ink cartridges for the respective colors.



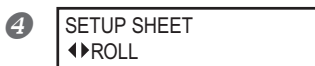
Before you insert the ink cartridge for each color, gently shake the cartridge.



Insert the ink cartridge for each color.



Make sure the drain bottle is installed.
Press **ENTER**.



When this screen appears, filling with ink is finished.

6. XC-540MT : Installing the Ink Cartridges

For XC-540, refer to "XC-540: Installing the Ink Cartridge" on page 35.

Ink Mode

For XC-540MT, the ink mode must be selected based on the types of ink to be used.

P. 40 "Selecting the Ink Mode"

○White-Metallic Silver mode

In addition to the respective ink cartridges of Cyan, Magenta, Yellow, and Black, each one of White and Metallic Silver are used.

○White mode

In addition to the respective ink cartridges of Cyan, Magenta, Yellow, and Black, two of White are used. (Metallic Silver ink cannot be used.)

Filling with Ink for the First Time

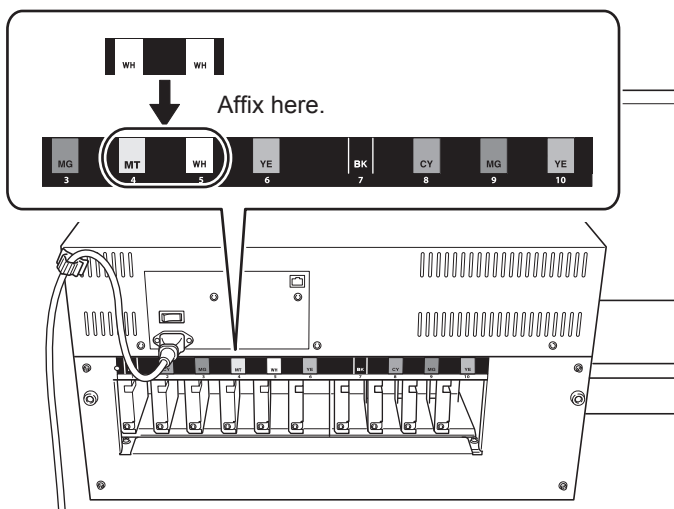
Special procedures are required when installing ink cartridges for the first time. These are required only once, when installing ink cartridges for the first time after shipment from the factory. Firstly, clean the print heads with the cleaning cartridges, and then fill with the inks of each color.

This operation requires four UNUSED SOL INK cleaning cartridges.

Never under any circumstances use anything other than the specified type of ink or cleaning fluid.

Applying the Labels (White Mode Only)

In selecting the White mode, affix the cartridge-slot labels on the locations shown in the figure below.



Back of the printer

Selecting the Ink Mode

Be sure to make the selection of the ink mode when switching on the power for the first time.



IMPORTANT

Selection of the ink mode can be made only once, when installing ink cartridges for the first time after the unit has shipped from the factory. Once ink-filling has been started, the ink mode cannot be changed. Select it with care.

Procedure

- 1 Close the front cover.
- 2 If the main power switch is on, then switch it off.

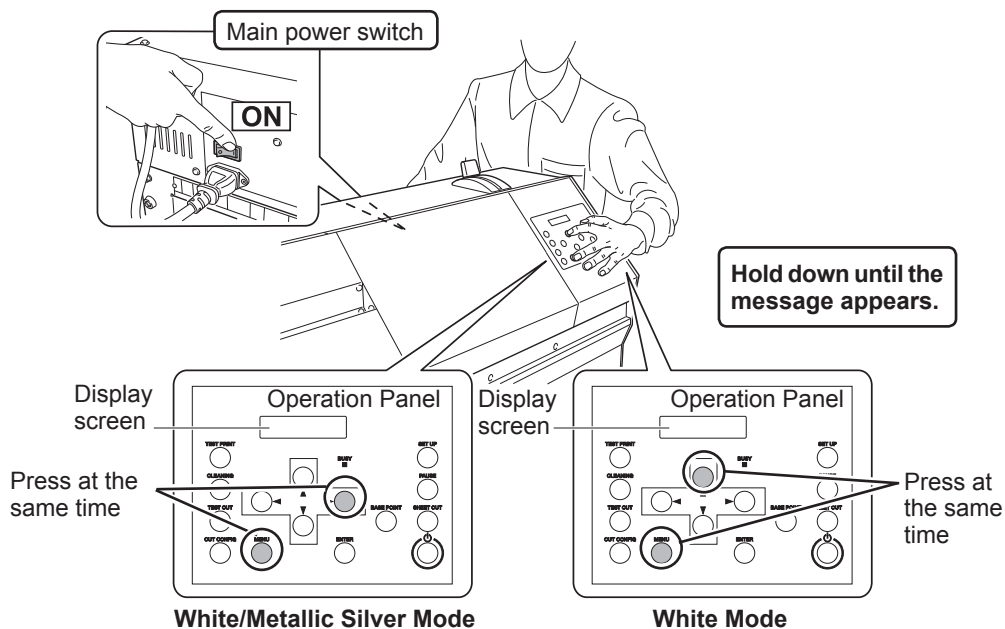
- 3 **White/Metallic Silver Mode**

Hold down  and , switch on the main power switch.

White Mode

Hold down  and , switch on the main power switch.

When a message appears on the display screen, release the operation-panel buttons.



4

SET INK MODE
WH - MT INK

White/Metallic Silver Mode

SET INK MODE
WHITE INK

White Mode

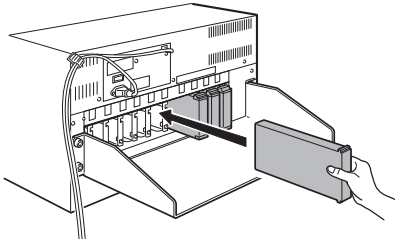
When this screen appears, press **ENTER**.

The sub power switches off automatically.

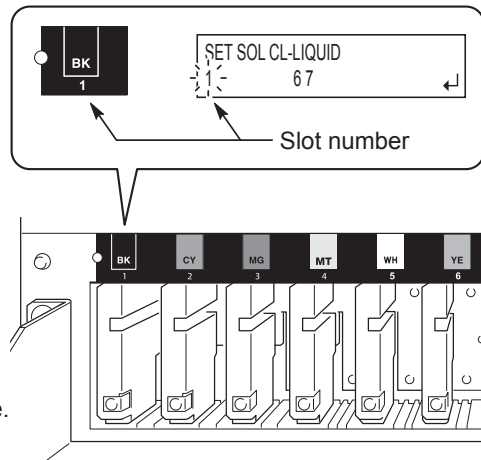
This completes selection of the ink mode. Go on to "Installing the Ink Cartridges."

Installing the Ink Cartridges

Be sure to follow the on-screen instructions for insertion and removal.



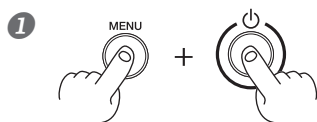
- Insert in the direction shown in the figure.
- Insert and remove slowly, one at a time.
- Insert firmly, as far as it will go.



During cleaning, you insert and remove cartridges several times. The on-screen messages indicate which to insert and remove, and when to insert and remove them.

Insert each color ink cartridge into the slot labeled with the matching color. The cleaning cartridges are not differentiated by color.

1. Switch on the power and make the initial settings.



Hold down **MENU** and press the sub power switch.



Use **▲** **▼** to select the language you want.
Press **ENTER**.



Use **▲** **▼** to select the unit of measurement you want (for length).
Press **ENTER**.



Use **▲** **▼** to select the unit of measurement you want (for temperature).
Press **ENTER**.

2. Clean the print heads with the SOL INK cleaning cartridges.



Make sure the selected ink mode is enabled.

White/Metallic Silver Mode



White Mode

If an incorrect ink mode is enabled, switch off the sub power.

Again carry out the procedure on page 40, "Selecting the Ink Mode."

If the selected ink mode is enabled, press **ENTER**.

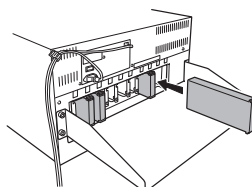
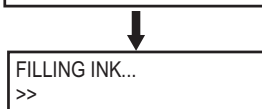


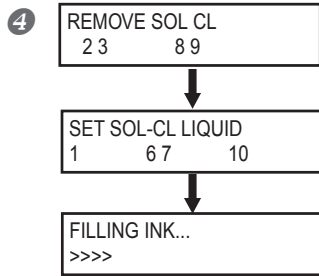
Make sure the drain bottle is installed.

Press **ENTER**.



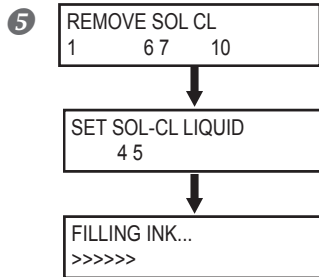
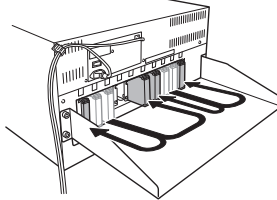
Insert cleaning cartridges into slots 2, 3, 8, and 9.





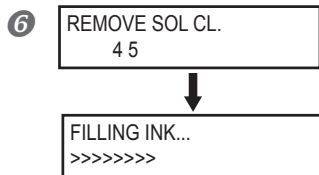
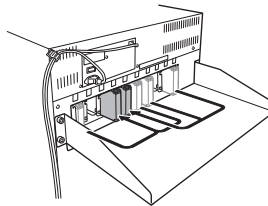
① Pull out the cleaning cartridges.

② Insert the cleaning cartridges YOU PULLED OUT into slots 1, 6, 7, and 10.

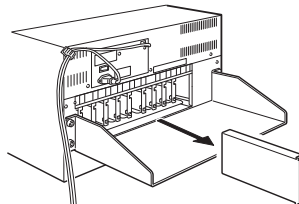


① Pull out the cleaning cartridges.

② Insert TWO OF THE CLEANING CARTRIGES YOU PULLED OUT into slots 4 and 5.



Pull out the cleaning cartridges.

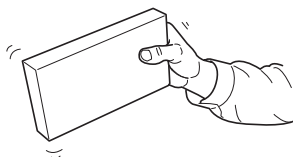


When this screen appears, cleaning is finished.

Make sure the drain bottle is installed, and press **ENTER**.

3. Insert the ink cartridges for the respective colors.

① Before you insert the ink cartridge for each color, gently shake the cartridge.



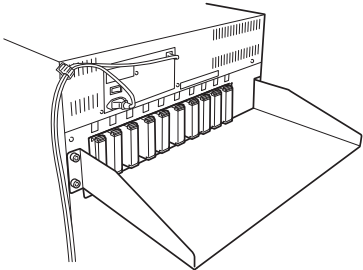
6. XC-540MT : Installing the Ink Cartridges

2

SET SOL CRT.
1 2 3 4 5 6 7 8 9 10

FILLING INK...
>>>>>>>>

Insert the ink cartridge for each color.



Insert into the slot of the matching color.

1	2	3	4	5	6
BK	CY	MG	MT	WH	YE

3

CHECK
DRAIN BOTTLE ↵

Make sure the drain bottle is installed.
Press **ENTER**.

4

SETUP SHEET
◀▶ROLL

When this screen appears, filling with ink is finished.

7. Installing the Blade

⚠ CAUTION

Be sure to perform operations as specified by these instructions, and never touch any area not specified in the instructions.

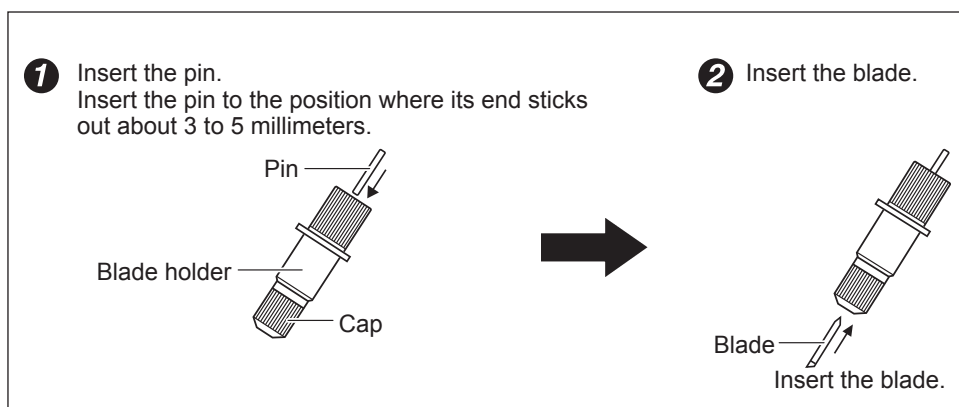
Sudden movement of the machine may cause injury.

⚠ CAUTION

Never touch the tip of the blade with your fingers.

Doing so may result in injury, and the cutting performance of the blade will be impaired.

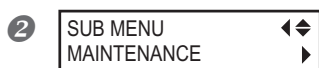
1. Insert a blade into the blade holder.



2. Enter the blade replacement mode.



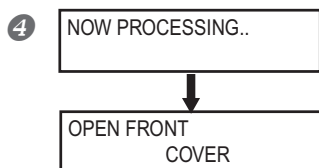
Press **MENU**.
Press **▼** several times.



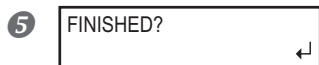
Press **▶**.
Press **▲**.



Press **▶**.
Press **▼** twice.



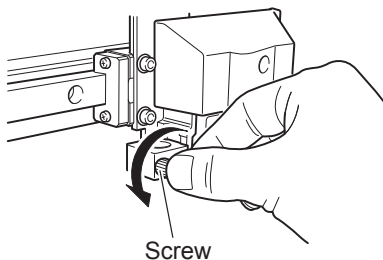
Press **ENTER**.
The cutting carriage moves to a location permitting blade replacement, and then the screen shown in the figure appears.



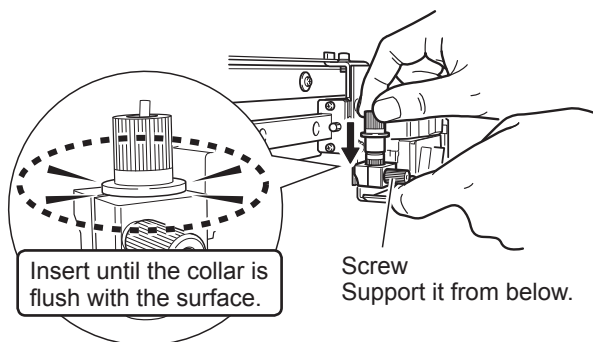
Open the front cover.
Preparations are complete, when this screen appears.

3. Install the blade holder.

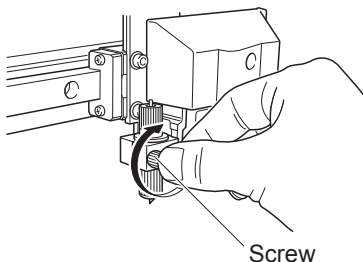
- 1 Loosen the screw shown in the figure.



- 2 Support the screw from below and insert the blade holder.
If installed without supporting the screw in this way, cutting quality may become poor.



- 3 Tighten the screw.
Tug the blade holder upward to make sure it does not come loose.



- 4 **FINISHED?**

Close the front cover, then press **ENTER**.

Important Note on the Handling and Use of the Cutting Carriage

Leave the cutting-carriage screw loose when no blade holder is installed. Keeping the screw tightened causes the blade-holder insertion hole to become gradually smaller, making installation difficult.

8. Network Settings

Introduction

This machine has a built-in print server as a network interface. When you use the print server, you can send output data to the machine from anywhere on the network. TCP/IP is used as the protocol. Make sure the machine is connected to the network by an Ethernet cable.

The network settings on the machine must be made manually, using the operation panel. For information about how to make the settings, refer to "Step 2: Make the Network Settings on the Printer" later in this chapter.

Also, to perform output from the machine, the software raster image processor (RIP) packed with the machine must be installed and set up on the computer you're using. For information about installation and setup, refer to the documentation for the software RIP.

Important

The examples used in the procedures for making the settings described in this section assume you are using one computer and one machine. The procedures and setting values described here may not be suitable for all operating environments.

If the computer you're using is connected to a number of networked devices or to the Internet, incorrect settings may adversely affect the entire network. For detailed information about the settings, consult your network administrator.

Also, the addresses used in this section are merely example settings.

Step 1: Make the Network Settings for the Computer

The screen images used for explanation here are for Windows Vista.

Procedure

- ❶ Log on to Windows as a member of the "Administrators" group.
- ❷ Display the [Local Area Connection Status] dialog box.

For Windows Vista:

From the [Start] menu, click [Control Panel].

Click [Network and Internet], then click [Network and Sharing Center].

Click [View status].

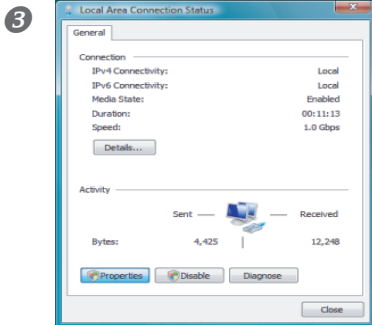
For Windows XP:

From the [Start] menu, click [Control Panel]. Click [Network and Internet Connections], then click [Network Connections].

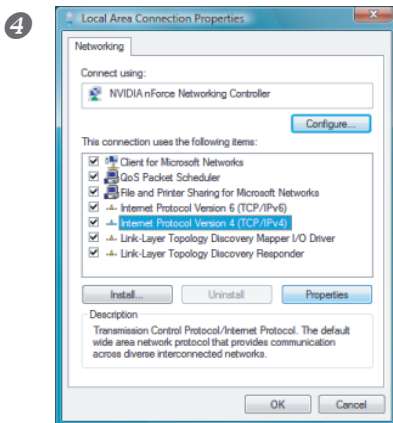
For Windows 2000:

From the [Start] menu, click [Settings], then click [Network and Dial-up Connections].

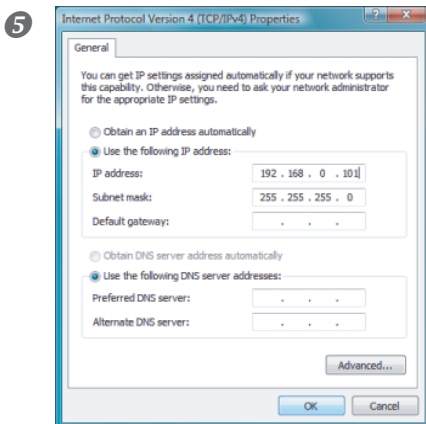
8. Network Settings



Click **[Properties]**.
If you're using Windows Vista and the **[User Account Control]** dialog box appears, click **[Allow]**.
The **[Local Area Connection Properties]** dialog box appears.



Select **[Internet Protocol Version 4 (TCP/IPv4)]** (Windows Vista) or **[Internet Protocol (TCP/IP)]** (Windows XP/2000), then click **[Properties]**.
If the check box for **[Internet Protocol]** is not selected, then click the check box to select it.



Select **[Use the following IP address]**. Enter the information as shown below, then click **[OK]**.
[IP Address]: 192.168.0.XXX
[Subnet Mask]: 255.255.255.0
"XXX" may be any number you want from 1 to 254. However, be sure to specify a number that does not duplicate a number used for another computer or device. Here, by way of example, "192.168.0.101" is entered for the IP address and "255.255.255.0" for the subnet mask.

6 In the **[Local Area Connection Properties]** dialog box, click **[OK]**, then in the **[Local Area Connection Status]** dialog box, click **[Close]**.

Step 2: Make the Network Settings on the Printer

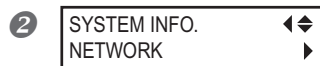
Important

The addresses used in this section are merely example settings. For detailed information about the settings, consult your network administrator.

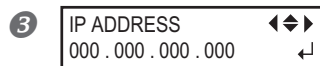
1. Set the IP address.



Press .
Press several times.

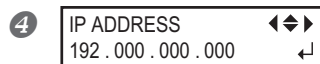


Press .
Press .



Press three times.
[IP ADDRESS]: 192.168.000.XXX

Note: Here, "XXX" may be any number you want from 2 to 254. However, be sure to specify a number that does not duplicate the setting you made in Step 1. Here, "192.168.000.003" is entered by way of example. Make the portion that corresponds to "192.168.000" the same as the setting on the computer.



Use to select the address number.



Press .



Repeat 4 and 5 to set all the address numbers.
When you've finished making the setting, press .



Press .
The screen shown in the figure appears.

2. Set the subnet mask.



Press .



Press twice.



Use to select the address number.

[SUBNET MASK]: 255.255.255.000

Note: For the subnet mask, make the setting the same value as the one used by the computer. Here, "255.255.255.000" is entered by way of example.



Press .



Repeat **3** and **4** to set the subnet mask.

When you've finished making the setting, press .



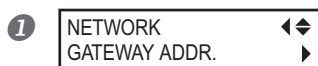
Press .

Press to go back to the original screen.

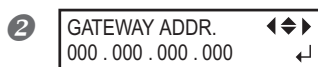
If you're using one computer and one machine, this completes the settings to make on the printer. Go on to Step 3.

If setting the gateway address is required, then go on to the procedure following this one.

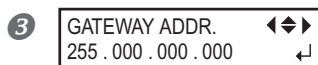
3. Set the gateway address.



From the screen displayed in **1.-7**, press twice.



Press twice.



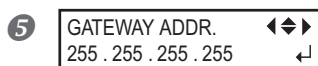
Use to select the address number.

[GATEWAY ADDR.]: 255.255.255.255

Note: For information about the value to enter for the gateway address, consult your network administrator. Here, "255.255.255.255" is entered by way of example.

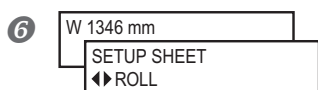


Press .



Repeat **3** and **4** to set the gateway address numbers.

When you've finished making the setting, press .



Press .

Press to go back to the original screen.

Step 3: Make the Port Settings for the Software RIP

Make the settings for the software RIP. For the output destination, use the setting for the IP address made on the machine. For information about how to make the settings, refer to the documentation for the software RIP.

You can check whether the connection to the network has been made by using the printing-test feature in the software RIP you're using. For information about how to carry out a printing test, refer to the documentation for the software RIP.



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